たし算　1桁＋1桁＋1桁
繰り上がりあり

答え

① $5 + 2 + 1 =$ ＿＿＿
② $9 + 8 + 1 =$ ＿＿＿
③ $5 + 5 + 2 =$ ＿＿＿
④ $7 + 4 + 3 =$ ＿＿＿
⑤ $8 + 1 + 7 =$ ＿＿＿
⑥ $9 + 6 + 5 =$ ＿＿＿
⑦ $5 + 9 + 1 =$ ＿＿＿
⑧ $1 + 5 + 9 =$ ＿＿＿
⑨ $4 + 6 + 2 =$ ＿＿＿
⑩ $3 + 4 + 7 =$ ＿＿＿
⑪ $8 + 9 + 8 =$ ＿＿＿
⑫ $4 + 9 + 4 =$ ＿＿＿
⑬ $1 + 7 + 5 =$ ＿＿＿
⑭ $4 + 6 + 7 =$ ＿＿＿
⑮ $6 + 8 + 7 =$ ＿＿＿

⑯ $4 + 4 + 7 =$ ＿＿＿
⑰ $2 + 2 + 6 =$ ＿＿＿
⑱ $5 + 2 + 9 =$ ＿＿＿
⑲ $1 + 6 + 8 =$ ＿＿＿
⑳ $2 + 7 + 1 =$ ＿＿＿
㉑ $1 + 8 + 8 =$ ＿＿＿
㉒ $2 + 6 + 7 =$ ＿＿＿
㉓ $9 + 3 + 9 =$ ＿＿＿
㉔ $7 + 3 + 5 =$ ＿＿＿
㉕ $4 + 1 + 3 =$ ＿＿＿
㉖ $5 + 5 + 3 =$ ＿＿＿
㉗ $1 + 3 + 3 =$ ＿＿＿
㉘ $5 + 6 + 4 =$ ＿＿＿
㉙ $7 + 5 + 3 =$ ＿＿＿
㉚ $6 + 5 + 5 =$ ＿＿＿

答え
① 8 ⑯ 15
② 18 ⑰ 10
③ 12 ⑱ 16
④ 14 ⑲ 15
⑤ 16 ⑳ 10
⑥ 20 ㉑ 17
⑦ 15 ㉒ 15
⑧ 15 ㉓ 21
⑨ 12 ㉔ 15
⑩ 14 ㉕ 8
⑪ 25 ㉖ 13
⑫ 17 ㉗ 7
⑬ 13 ㉘ 15
⑭ 17 ㉙ 15
⑮ 21 ㉚ 16

折り曲げ線